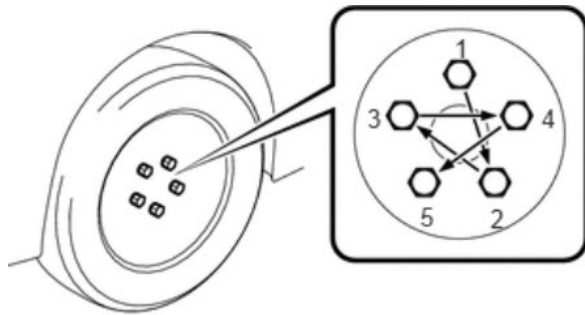


Manufactures Installation Guide Steel Rims

Our recommendations are as follows:

- 1. Ensure the hub is clean and free of dirt, rust, or mud*
- 2. Ensure the inside face of the rim is clean and free of dirt, rust, or mud*
- 3. Apply Anti-Seize or similar lubricant to studs prior to installing nuts*
- 4. Torque Mine-Safe Wheel nuts using a properly calibrated torque wrench to OEM torque specifications*
- 5. Never use an impact gun to install Mine-Safe Wheel Nuts*
- 7. Re-torque at 100 km and at additional intervals as per site procedures*
- 8. See below image for recommended torque sequence*



Note: Mine-Safe Wheel Nuts have been developed for use with OEM Steel Rims. If after market rims are being used, we recommend using Mine-Safe Wheel Studs which have extra length, ensuring complete nylon coverage.



PATENT: 2020103951

**GET MINE-SAFE WHEEL NUTS INSTALLED ON YOUR VEHICLES
AND PROTECT YOUR MOST IMPORTANT ASSET!**



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